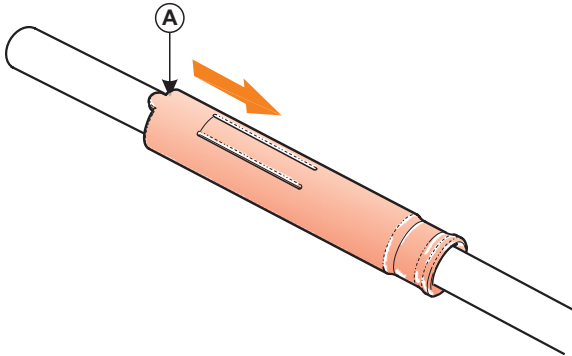




ASSEMBLY INSTRUCTION

NP3TT-P | 0.173" (4.4 mm) Bantam-Type Miniature Plug

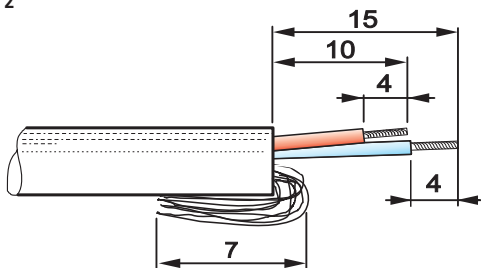
figure 1



First slide the plug's plastic cover onto the cable as shown in figure 1.

Pay close attention that the cover's locking tooth labelled A faces the end of the cable, where the plug will be connected.

figure 2



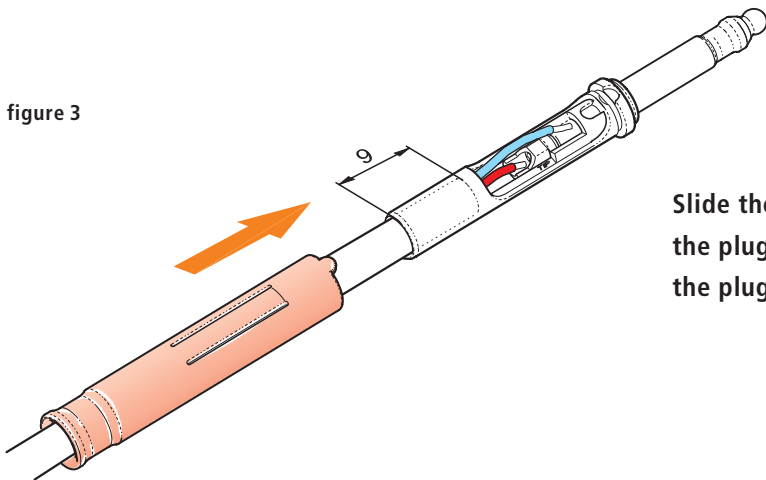
Prepare the cable by stripping away 15 mm of the outer cable jacket.

Reduce the shielding strands to a length of 7 mm and bend them over the jacket.

Shorten the wire, which will connect to the tip, to a length of 10 mm.

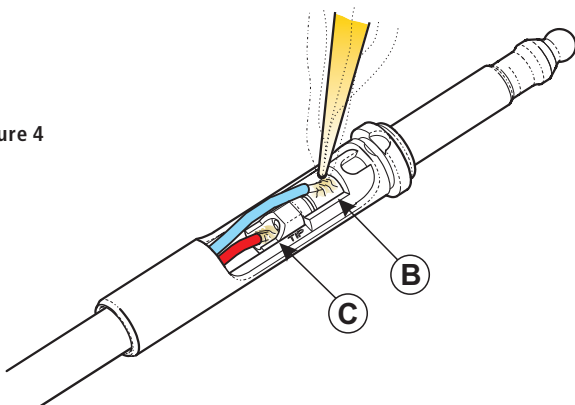
Strip away 4 mm of the jacketing of each wire as indicated in figure 2.

figure 3



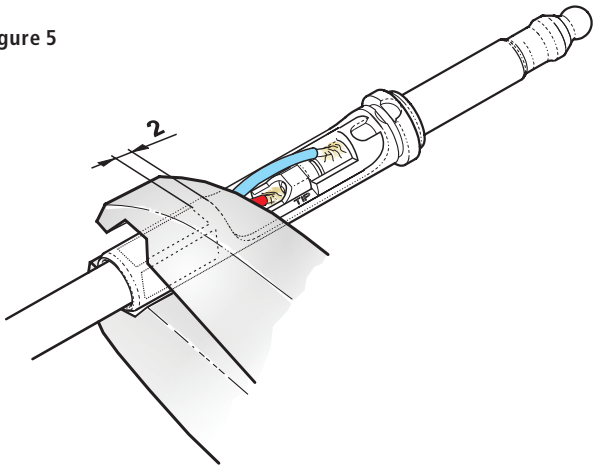
Slide the prepared end of the cable into the open end of the plug, so that 9 mm of unstripped cable rests inside the plug behind the prepared end.

figure 4



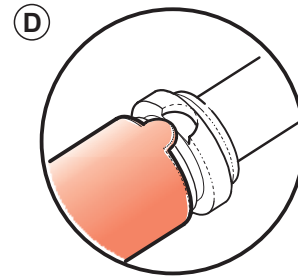
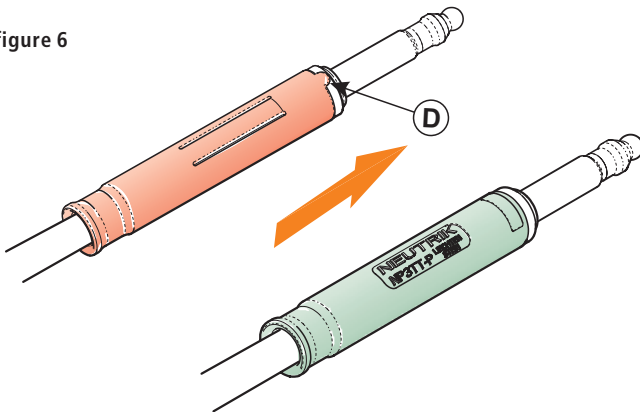
Heat the ring terminal labelled B with a soldering bit, then position the longer wire on the heated terminal and allow solder to melt affixing the wire to the terminal. Repeat the process with the tip terminal labelled C in figure 4 with the shorter wire.

figure 5



Next crimp the end of the plug containing the cable with a standard 5.41 mm hexagonal crimping Tool (RG 58). Crimp only in the area designated in figure 5!

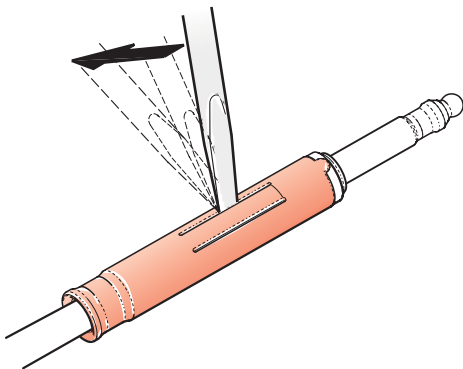
figure 6



Finish the installation sliding the cover over the plug, so that the cover's locking tooth rests in the plug's notch labelled D displayed in figure 6.

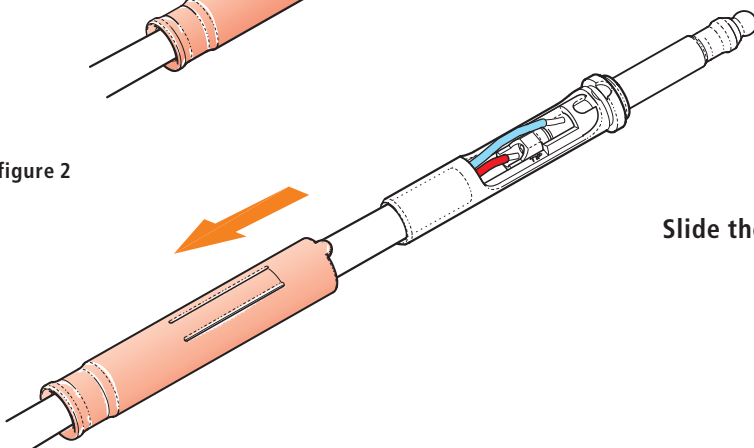
Disassembly

figure 1



Position a screw driver into one of the two tiny slots as shown in figure 1 and bend out the plastic snap.

figure 2



Slide the plastic cover from the connector.

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